

# **Audit report**

Stage2 / Initial Audit

ISO 9001:2015

Stage2 / Initial Audit

ISO 14001:2015

# **RJ Mlekara Zlatibor**

Naselje Farma br. 1 Zlatibor, Serbia 31315 Serbia

## Single site

Audit date:

From: 18 Jan 2020 to: 19 Jan 2020

REF No.: 426557



## 1. Certificate recommendation

Thank you for your cooperation during the recent audit of your organization. This report describes the audit results including strenghts, opportunities, and weaknesses. These results were presented to your management at the closing meeting of the audit. You should now use these results to further strengthen your management system. We look forward to continue our partnership towards sustainable business success.

### ISO 9001:2015;ISO 14001:2015

#### Overall evaluation

The management system is fully effective and fulfils the requirements of the applied standard(s). No nonconformities were identified.

The audit team recommends to DQS in reference to the applied standard:

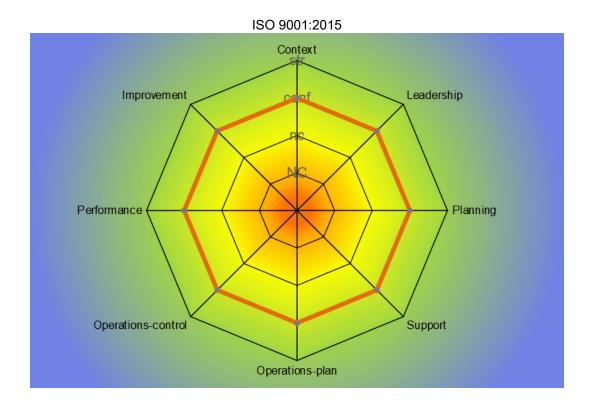
X The issuance of the certificate.



### 2. Audit results

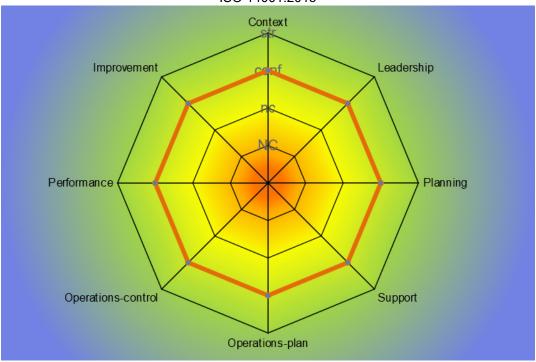
### 2.1 Executive summary

The audit team confirms that the audited company has implemented and maintains a management system in accordance with the applied standard(s). Detailed audit results were presented, explained and, as necessary, discussed with the organization's management during the closing meeting. The following chart provides a graphic overview of the respective audit findings and evaluations, which are stated explicitly in chapter 3 of this audit report.









#### Rating in 4 levels

NC = major nonconformity was identified, conformity to standard requirement was not evident or potential risk for providing nonconforming product/service to customer

nc = minor nonconformity was identified, single or isolated deficiencies were identified without impact onto the system's effectiveness conf = conforming, all requirements are fully met, (with or without potential for improvement)

str = conforming, all requirements are fully met and significant strength was identified, evident through excellent results

All audit findings are based on a sampling process, targeted towards reliable evidence for effective implementation and compliance of the management system. Where applicable findings and required corrective action plans were or will be agreed upon with the responsible managers or management representatives, steps have been or will be defined to resolve such non-conformity. Further business aspects may exist, positive or negative, which have not been reviewed by the audit team. It is the organization 's responsibility to investigate and evaluate the potential impact and scope of findings, thus continuously ensuring full compliance to the applied standard(s).



## 2.2 Strength(s) - Exceed(s) the requirements of the standard/specification

No.	Standard	Requirement	Process	Statement	Evaluation
1	ISO 9001:2015	7.1	Maintenance	Very little production downtime due to excellent preventative maintenance of production facilities	Strength
2	ISO 14001:2015	8.1	Production	There are detailed instructions for the process of cleaning the containers containing milk and dairy products, as well as for the treatment of waste resulting from this.	Strength



## 2.3 Opportunities for improvement and non-conformities

nc = minor nonconformity, NC = Major nonconformity, OFI = Opportunity for improvement

No.	Standard	Requirement	Process	Statement	Evaluation
1	ISO 9001:2015;ISO 14001:2015	7.2	IMS	Consider the need and supplement the training plan with standard training	OFI



# 3. Evaluation of the management system

## 3.1 Context of the organization

ISO 9001:2015

	NC	nc	conf	str	not audited
The organization has determined external and internal issues relevant to its purpose and ability to achieve the intended outcome of its management system. (4.1)			×		
The organization has determined relevant needs and expectations of interested parties and determined which needs and expectations are compliance obligations. (4.2)			×		
The organization has determined its management system scope considering applicable issues, compliance obligations, boundaries, activities, and functions. (4.3)			×		
For every process all standard requirements have been applied effectively (inputs,outputs, criteria, indicators, resources, interaction, authority, risk). (4.4)			×		

	NC	nc	conf	str	not audited
The organization has determined external and internal issues relevant to its purpose and ability to achieve the intended outcome of its management system. (4.1)			×		
The organization has determined relevant needs and expectations of interested parties and determined which needs and expectations are compliance obligations. (4.2)			×		
The organization has determined its management system scope considering applicable issues, compliance obligations, boundaries, activities, and functions. (4.3)			×		
To achieve intended outcomes and enhancement of the environmental management system, the organization has established the processes and interactions needed. (4.4)			×		



## 3.2 Leadership

ISO 9001:2015

	NC	nc	conf	str	not audited
Top management demonstrates leadership and commitment with respect to the management system and take accountability for its effectiveness. (5.1)			×		
The policy and objectives are established and understood; they are compatible with context and strategic direction of the organization. (5.1, 5.2)			×		
Top management ensures customer focus, including awareness for requirements, risks, opportunities and customer satisfaction. (5.1)			×		
Organizational roles, responsibilities and authorities are assigned, communicated, understood and supported by top management. (5.3)			×		

The audited company's current quality policy is dated 09 Dec 2019.

ISO 14001:2015

	NC	nc	conf	str	not audited
Top management demonstrates leadership and commitment with respect to the management system and take accountability for its effectiveness. (5.1)			×		
The policy and objectives are established and understood; they are compatible with context and strategic direction of the organization. (5.1, 5.2)			×		
The policy is appropriate to purpose, scope and context and includes commitments to protection of the environment, prevention of pollution, compliance obligations, and continual improvement. (5.2)			×		
Organizational roles, responsibilities and authorities are assigned, communicated, understood and supported by top management. (5.3)			×		

The audited company's current environmental policy is dated 09 Dec 2019.



## 3.3 Planning

#### ISO 9001:2015

	NC	nc	conf	str	not audited
The organization has determined risks and opportunities considering interested parties and scope of the management system. (6.1)			×		
The organization has determined and planned suitable actions to assure intended outcomes, including compliance obligations to address risks and opportunities. (6.1)			×		
Objectives (measurable) have been established at all relevant functions, levels and processes (and are being pursued). (6.2)			×		
Action planning to achieve quality objectives is deployed effectively, including the need for change (who, when, what, how, resources, evaluation of results). (6.2, 6.3)			×		

	NC	nc	conf	str	not audited
The organization has determined risks and opportunities considering interested parties and scope of the management system. (6.1)			×		
The organization has determined and planned suitable actions to assure intended outcomes, including compliance obligations to address risks and opportunities. (6.1)			×		
Objectives (measurable) have been established at all relevant functions, levels and processes (and are being pursued). (6.2)			×		
Actions planned to achieve environmental objectives include how results will be evaluated, indicators for progress, determining resources, responsibility and when it will be completed. (6.2)			×		
The organization has determined compliance obligations related to its environmental aspects and how these compliance obligations apply to the organization (6.1). Life cycle perspective has considered the environmental aspects of activities, products and services. (6.1)			X		



## 3.4 Support

#### ISO 9001:2015

	NC	nc	conf	str	not audited
Necessary resources (people, infrastructure, organizational knowledge, environment for the operation of processes) including monitoring and measuring resources are determined and provided for the establishment, implementation, maintenance and continual improvement of the management system. (7.1)				×	
Necessary competence and awareness of personnel operating under the organization's control is ensured. (7.2, 7.3)			×		
Effective internal and external communication is determined (who, how, what, when). (7.4)			×		
Documented information is determined, available, maintained and controlled, ensuring effectivenes of the management system and its processes. (7.5)			×		

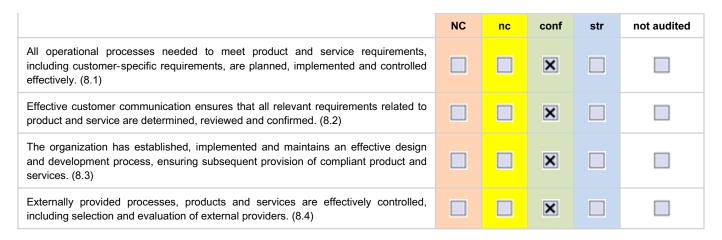
	NC	nc	conf	str	not audited
Necessary resources (people, infrastructure) including monitoring and measuring resources are determined and provided for the establishment, implementation, maintenance and continual improvement of the management system. (7.1)			×		
Necessary competence and awareness of personnel operating under the organization's control is ensured. (7.2, 7.3)			×		
Effective internal and external communication is determined (who, how, what, when). (7.4)			×		
Documented information is determined, available, maintained and controlled, ensuring effectivenes of the management system and its processes. (7.5)			×		



### 3.5 Operation

### a) Operational planning and control

ISO 9001:2015



#### ISO 14001:2015

	NC	nc	conf	str	not audited
A life cycle perspective is evident in the processes for design and development, procurement of products and services, and in external communication processes. (8.1)				×	
The type and extent of controlling outsourced processes are defined and controlled or influenced. (8.1)			×		
The organization has established controls, as appropriate, to ensure that its environmental requirement(s) is (are) addressed in the design and development process. (8.1, 8.2)			×		
The organization communicates its relevant environmental requirement(s) to external providers, including contractors (8.1)			×		

Waste water from the collecting tank and grease separator is discharged into the public sewer network, the analyzes are done quarterly and they are correct.

- Wastewater Control and Testing Plan for the period 01.01.2019. 31.12.2020.
- Wastewater Control and Testing Plan for the period 01.01.2020. 31.12.2021.

Wastewater control list No- 155, from 09.01.2020 done by Institute of Public Health Kragujevac

Solid waste is collected in containers and is taken over by the utility company under the cooperation agreement. Municipal and Solid Waste Takeover Agreement No. 140 dated 1 August 2017 with Zlatibor Municipal Enterprise, Cajetina

According to the Regulation on Measurements of Emissions of Pollutants into the Air from Stationary Pollution Sources ("Official Gazette of RS", No. 5/2016) Criteria for Establishing Measuring Points, Article 29 and Article 30, Continuous and Periodic Determination of Pollutant Emissions pollution.

Air Emission Measurement Report No. 22/54/2019 dated 14/10/2019. done by Public Health Institute Kragujevac



# b) Emergency preparedness and response

#### ISO 9001:2015

	NC	nc	conf	str	not audited
The organization has ensured controlled conditions for all production and service provision operations, including post-delivery activities. (8.5)			×		
Monitoring and measuring activities are suitable to support controlled conditions, including prevention of human error. (8.5)			×		
The organization ensures release of conforming product and service by planned arrangements effectively. (8.6)			×		
Nonconforming process output is identified and controlled to prevent unintended use or delivery. (8.7)			×		

	NC	nc	conf	str	not audited
The organization has established and implementated processes for preparing and responding to emergency situations. (8.2)			×		
The organization has planned actions to prevent or mitigate adverse environmental impacts from emergency situations. (8.2)			×		
Planned emergency response processes and actions have been periodically reviewed and tested, in particular after the occurrence of emergency situations or tests. (8.2)			×		
Relevant interested parties have been provided relevant information and training related to emergency preparedness and response. (8.2)			×		



### 3.6 Performance evaluation

ISO 9001:2015

	NC	nc	conf	str	not audited
The organization has determined adequate measuring and monitoring provisions to evaluate performance and effectiveness of its management system, including customer satisfaction. (9.1)			×		
The organization has determined and implemented processes needed to evaluate fulfilment of its compliance obligations and maintains knowledge and understanding of its compliance status. (9.1)			×		
An internal audit program is planned and deployed effectively by competent personnel, ensuring compliance and suitability of the management system. (9.2)			×		
Top management performs management review to ensure continuing suitability, adequacy and effectiveness of its management system, including alignment with the strategic direction of the organisation. (9.3)			×		

The last management review was performed on 20 Nov 2019.

ISO 14001:2015

	NC	nc	conf	str	not audited
The organization has determined adequate measuring and monitoring provisions to evaluate performance and effectiveness of its management system. (9.1)			×		
The organization has determined and implemented processes needed to evaluate fulfilment of its compliance obligations and maintains knowledge and understanding of its compliance status. (9.1)			×		
An internal audit program is planned and deployed effectively by competent personnel, ensuring compliance and suitability of the management system. (9.2)			×		
Top management performs management review to ensure continuing suitability, adequacy and effectiveness of its management system, including alignment with the strategic direction of the organisation. (9.3)			×		

The last management review was performed on 20 Nov 2019.



## 3.7 Improvement

#### ISO 9001:2015

	NC	nc	conf	str	not audited
The organization determines and selects opportunities for improvement and implements necessary actions to achieve the intended outcomes of its management system. (10.1)			X		
Complaints and improvement proposals are registered and treated effectively. (10.2)			×		
Corrective action is implemented effectively and appropriately, eliminating causes for nonconformity with risk identification and evaluation of corrective action effectiveness. (10.2)			X		
When nonconformities have occurred the organization has reacted to control and provide correction. Defined corrective action from previous audit has been implemented effectively. (10.2)			×		
Considering the results from analysis, evaluation and management review, the organization continually improves suitability, adequacy and effectiveness of its management system. (10.3)			×		

	NC	nc	conf	str	not audited
The organization determines and selects opportunities for improvement and implements necessary actions to achieve the intended outcomes of its management system. (10.1)			×		
Complaints and improvement proposals are registered and treated effectively. (10.2)			×		
Corrective action is implemented effectively and appropriately, eliminating causes for nonconformity with risk identification and evaluation of corrective action effectiveness. (10.2)			×		
When nonconformities have occurred the organization has reacted to control and provide correction. Defined corrective action from previous audit has been implemented effectively. (10.2)			×		
Considering the results from analysis, evaluation and management review, the organization continually improves suitability, adequacy and effectiveness of its management system. (10.3)			×		



### 4. Further audit results

### 4.1 Sampling bases for employees

Management personnel	5	thereof interviewed	5	= 100%
Employees without management authority	40	thereof interviewed	30	= 75%
Total employees	45	thereof interviewed	35	= 78%

Since time of audit planning, total number of employees has not changed.

### 4.2 Audited shifts

Does the organization work in multiple shifts? 

Yes 
No

Working shift	Process	Start	End	Audited	Reason if not audited
1	Maintenance; Production	06:00	14:00	yes	
2	Production; Maintenance	14:00	22:00	yes	
3	Maintenance; Production	22:00	06:00	yes	
Administration	Sales; Management; OHS; Purchase	07:00	15:00	yes	

Is any part of this audit based on remote auditing? 

Yes 

No

## 4.3 List of relevant processes

Process:	Performance indicator(s):	Remarks	Audited
Management	Increasing the total financial income of the company.  Developing awareness among employees and stakeholders about their impact on the company, safety and health and the impact on EMS	A complete management system achieves good results. Work on implementing ISO 9001 and ISO 14001	yes
Production	Increase in production, and Introducing new ecological processes and organic materials into production	Increased production with two new products, Mileram and Probiotic Yogurt.  New cheese making facility is expected to be commissioned with a new production process.	yes
Purchase	Procurement of organic basic materials	Procurement of basic materials from verified suppliers of organic products. Procurement of non-plastic packaging material	yes
Sales	Sale increase	With the release of new products, sales increased	yes



Process:	Performance indicator(s):	Remarks	Audited
Maintenance	Procurement of a more modern production line in order to reduce maintenance and generation of waste in the form of replaced parts	A new cheese making facility is expected to be commissioned. Finishing work is ongoing	yes
OHS	Number of injuries at work	There were no injuries	yes
IMS	Certification according to ISO 9001: 2015 and ISO 14001: 2015, and maintenance of certification	The system was positively evaluated by internal audit and management review	yes

## 4.4 Further locations of certificate scope

None

## 4.5 Relevant environmental aspects of certificate scope

Activities or products or services	Related process(es)
Washing and sanitation of technological equipment	Production
Odrzavanje opreme	Maintenance



## 5. Next steps

### 5.1 Process to resolve nonconformities / findings

No nonconformities were identified.

### 5.2 Next regular audit planning

Type of audit: Surveillance Audit

Planned date for next audit: 01 Dec 2020 - 15 Jan 2021 (non-binding estimate of audit days) (week or month, if appropriate)

For ISO 9001:2015: 1.5, ISO 14001:2015: 2 audit day(s) in total, performed by

2 auditor(s). For applicable standards calculated as 100% value of IAF

mandatory document for audit duration.

The estimated amount of time for verification of action plans for the

next audit/year is:

N/A

Main emphasis will be on the

following subjects:

Waste management



### 6. Audit and Certification Data

#### 6.1 Certification data

Current scope of certification/registration

ISO 9001:2015:

Proizvodnja i distribucija pasterizovanog mleka, fermentisanih proizvoda od mleka, proizvoda na bazi pavlake, surutke, sireva i kajmaka.

ISO 14001:2015:

Proizvodnja i distribucija pasterizovanog mleka, fermentisanih proizvoda od mleka, proizvoda na bazi pavlake, surutke, sireva i kajmaka.

Current scope in English language

ISO 9001:2015:

Production and distribution of pasteurized milk, fermented dairy products, products based on sour cream, whey, cheeses and kajmak.

ISO 14001:2015:

Production and distribution of pasteurized milk, fermented dairy products, products based on sour cream, whey, cheeses and kajmak.

Primary IAF / EA code

EAC 03

### 6.2 Certificate, logos and their use

X The symbols and logos of DQS, the accreditation bodies and IQNet are being used appropriately

## 6.3 Changes, identified during the audit

Basic data changes identified during the audit (if applicable) are incorporated into the audit report and are automatically transmitted to DQS.

Please remember to inform DQS immediately of any significant changes to your management system. We will analyse the changes and inform you about the possible impact to your certification.

### 6.4 Fulfillment of audit objectives and audit schedule

Audit objectives and audit schedule were fulfilled without changes.

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#### 6.5 Audit data

Name of the organisation(client): RJ Mlekara Zlatibor

Division

Main address: Naselje Farma br. 1, Zlatibor, Serbia 31315 Serbia

Ref. No.: 426557

Audit type: Stage2 / Initial Audit

Surveillance frequency (mth): 12

Date of audit: 18 Jan 2020 to 19 Jan 2020

Total number of audit days: 4.24

Date of last stage 1 audit: 14 Jan 2020

Date of previous stage2 / initial audit: to

Exclusions, if applicable:

Total number of employees of ref.no. above: 45



### 6.6 Contact data

Top management: Telephone:	Milan Ljubicic				
E-Mail:	pkzlatibor@open.telekom.rs				
Management Representative:	Aleksandar Zilovic				
Telephone:					
E-Mail:	ALEKSANDAR.ZILOVIC@PKZLATIBOR.COM				
Lead-Auditor:	Tomislav Josovic				
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E-Mail:	tomislav.josovic@gmail.com				
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Report last version date: 02 Feb 2020					
Lead Auditor: Tomislav Josovic					
This report was provided to the management of the audited organization on 20 Jan 2020  by personal handover electronically by other means (please specify)					
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